**DUE DATE:** 

REPORT FORCALENDAR YR 2002

U.S. DEPARTMENT OF COMMERCE BUREAU OF THE CENSUS

FORM MA332Q

### **CURRENT INDUSTRIAL REPORTS**

ANTI-FRICTION BEARINGS {Shipments}

If you have questions regarding this report form please contact: G.PEEBLES-BUTLER EX6 1{800}201-4647

**EMPLOYER IDENTIFICATION (EI) NUMBER.** Identification number used on Employer's Quarterly Federal Tax Return (U.S. Treasury Department Form 941) (Enter if not shown, correct if wrong.)

**CONTACT PERSON** (Enter information if not shown, correct if wrong.) Name ATTN: CONTROLLER

Area code

Number

Fax number

The 8-digit number that appears above indicates that the Office of Management and Budget has approved this survey. If that number is not displayed, do not complete this form. YOUR RESPONSE IS REQUIRED BY LAW {Title 13, United States Code}. By section 9 of the same law, YOUR REPORT IS CONFIDENTIAL. It may be seen only by persons sworn to uphold the confidentiality of Census Bureau information and may be used only for statistical purposes. The law also provides that copies retained in your files are immune from legal process.

In correspondence pertaining to this establishment's report, please refer to the 11 digit Identification Number (ID)

(Please correct any error in name and address including ZIP Code)

FOR EACH ITEM LISTED BELOW, ENTER FIGURES OR "0" for current period. (The figures shown in the shaded areas were reported

for the previous two periods.) PLEASE REFER TO THE INSTRUCTIONS BEFORE COMPLETING THIS REPORT FORM.								
Item (Product code – Description)	ltem code	Report period	Total Domestic Quantity Number of units		pu yo fu	onot reporting the second of t	ucts on w erformed ation or	hich
3329911001-Ball bearings, comp.annul.,grnd or precis. single-row conrad, minia- ture regular {ABEC 1 and 3}	2101	2002	1	2	3	4	5	6
		2001						
		2000						
3329911002-Ball bearings, comp. annul.,grnd or precis. single-row conrad, minia- ature precis.{ABEC 5 & up}	2102	2002		***************************************		<b>**</b>	oren control of the c	
		2001						
		2000						
	2103	2002					and the second s	
row conrad,other regular, 9mm O.D. through 30mm.O.D.		2001						
	ŀ	2000						
3329911004-Ball bear.,com., annular,grnd.or prec.,single	2104	2002						
row conrad, other reg. over 30mm O.D. through 52mm.O.D.		2001						
		2000	15					

Figures not received when form was prepared. PLEASE ENTER, if not previously submitted.

**CURRENT INDUSTRIAL REPORTS - Continued** 

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PART I - Continued	PART I – Continued							
ltem (Product code – Description)	Item code	Report period	Total Domestic Quantity Number of units		pure your fur	hased pro		hich
3329911005-Ball bear.,comp., annular,grnd.or prec.,single	2105	2002	1	2	3	4	5	6
row conrad, other reg., over 52mm O.D. through 100mm O.D.		2001		Aug				
3329911007-Ball bear.,comp., annular,grnd.or prec.,single row conrad, other regular, over 100mm O.D.	2107	2000		-			-	
	107	2001						
3329911009-Ball bear.,com.,		2000						
annular,grnd.or prec.,single row conrad, other precision, 9mm O.D. through 30mm O.D.	2109	2002		9				
		2000						
3329911011-Ball bear.,comp., annular,grnd.or prec.,single row conrad,other precision, over 30mm 0.D.thru 52 mm.0.D	2111	2002			-			
		2001						
3329911012-Ball bear.,comp., annular,grnd.or prec.,single row conrad,other prec.,over 52mm O.D. through 100mm O.D	2112	2002						
		2001						
3329911013-Ball bear.,comp., annular,grnd.or precision, single row conrad, other precision,over 100mm O.D.	2113	2000						
		2001		100000				
3329911014-Ball bearings, complete, annular, ground or precision single-row maximum capacity type	2114	2000			•			·
		2001		1.2				
3329911018-Ball bearings,		2000						
complete, integral shaft & integral spindle ball bearings  3329911020-Ball bearings, complete, annular, ground or precision, double-row	2118	2002						
	:	2000						
	2120	2002						
		2001						
3329911019-Ball bearings, complete, annular, ground or precision, angular	2121	2002						
contact, regular		2001				200		

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### **CURRENT INDUSTRIAL REPORTS - Continued**

PART I - Continued {Do not report imported or Total purchased products on which Shipments Item Report your company performed no further fabrication or Item Domestic & Export (Product code - Description) code period Quantity Value significant assembly.} Number of units \$1.000 3329911023-Ball bearings, 2123 2002 complete, annular, ground or precision, angular 2001 contact, precision 2000 3329911024-Ball bearings, 2124 2002 complete, annular, Other ground or precision bearings {ABEC 1 and up} 2001 2000 3329911027-Ball bear., complete, annular, ground or 2126 2002 precision ground bearings of 2001 less than ABEC 1 precision 2000 3329911029-Ball bearings, 2128 2002 complete, annular, unground {less than ABEC 1} 2001 2000 3329911033-Thrust ball 2133 2002 bearings, complete - ground 2001 2000 3329911035-Thrust ball 2135 bearings, complete -2002 unground 2001 2000 3329911055-Other ball 2155 2002 bearings 2001 2000 3329911000-Total, ball bear-**2**199 2002 ings, complete, unmounted sum of codes {2101-2155} 2001 2000 3329913032-Tapered roller bearings - cup and cone assemblies shipped as a set-2232 2002 incl cups & cones, unmounted 2001 2000 3329913033-Tapered roller bearings - cups shipped 2233 2002 separately - including 2001 cups, unmounted 2000

### **CURRENT INDUSTRIAL REPORTS - Continued**

4 **PART I - Continued** {Do not report imported or purchased products on which Total Shipments your company performed no further fabrication or Item Item Report Domestic & Export (Product code - Description) code period Value significant assembly.} Ouantity Number \$1,000 <u>of units</u> 3 3329913034-Tapered roller bearings - cone assemblies 2234 2002 shipped separately -2001 including cones, unmounted 2000 3329913000-Total, tapered roller bearings {sum of 2299 2002 codes 2232-2234} including cups & cones, unmounted 2001 2000 3329915011-Cylindrical roller 2311 bearings - regular {ABEC 1 2002 and 3} 2001 2000 3329915012-Cylindrical roller bearings - precision {ABEC 2312 2002 5 and up} 2001 2000 3329915024-Spherical roller 2324 2002 bearings, including hourglass and barrel single-row 2001 2000 3329915025-Spherical roller bearings, including hour-2325 2002 glass and barrel -2001 double-row 2000 3329915041-Needle roller 2341 2002 bearings 2001 2000 3329915093-Other roller 2393 2002 bearings, n.e.c. 2001 2000 3329915000-Total, cylindrical, spherical, needle, and 2399 2002 other roller bearings {sum of codes 2311-2393} 2001 2000 3329917017-Mounted bearings. except plain - ball bear-2417 2002 ings, unit and/or split-2001 mounted

### **CURRENT INDUSTRIAL REPORTS - Continued**

5 PART I - Continued {Do not report imported or Total Shipments purchased products on which Report Item ltem Domestic & Export your company performed no (Product code - Description) code period further fabrication or significant assembly.} Value Quantity Number of units \$1,000 3 3329917053-Mounted bearings, 2453 2002 except plain - roller, unit-mounted 2001 2000 3329917055-Mounted bearings. 2455 except plain - roller, 2002 split-mounted 2001 2000 3329917000-Total, mounted 2499 2002 bearings, except plain {sum of codes 2417-2455} 2001 2000 Quantity {Do not report imported produced or purchased products on Total Shipments which your co. performed no further fabrication or significant assembly} Domestic & Export for all purposes Ouantity Value 1.000 1.000 units \$1,000 units PARTS & COMPONENTS FOR BALL & ROLLER BEARINGS, INCL. BALLS & ROLLERS, SOLD SEP. {EXCEPT CUPS & CONES} 3329919011-Balls {thousands 2911 2002 of units} 2001 2000 3329919021-Other antifriction 2921 2002 XXXXX XXXXX ball bearing components & parts {see manual for inclusions} {value only} 2001 XXXXXXXXXX 2000 \*\*\*\* XXXXX 3329919031-Rollers {thousands 2931 2002 of units} 2001 2000 3329919035-Roller bearing parts & compon. {ex. rollers 2942 2002 XXXXX XXXXX for tapered roller bearings {ex. cup & cone assembly} 2001 XXXXX XXXXX 2000 \*\*\*

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### **CURRENT INDUSTRIAL REPORTS - Continued**

PART I - Continued {Do not report imported Quantity Total Shipments produced or purchased products on Item ltem Report Domestic & Export for all which your co. performed (Product code - Description) period no further fabrication or significant assembly} code purposes Ouantity | Value 1.000 1.000 units \$1,000 units 4 5 6 3329919036-Roller bearing 2944 2002 parts & components {except XXXXX XXXXX rollers} for cyclindrical 2001 roller bearings XXXXX XXXXX 2000 XXXXX XXXXX 3329919037-Roller bearing parts & components {except 2946 2002 XXXXX XXXXX rollers} for spherical XXXXX roller bearings 2001 XXXXX 2000 XXXXX XXXXX 3329919049-Roller bearing 2953 2002 parts & components {except XXXXX XXXXX rollers} for other roller 2001 XXXXX XXXXX bearings 2000 XXXXX XXXXX 3329919059-Housings and parts & components for housings, 2959 2002 XXXXX XXXXX {see manual for inclusions} 2001 XXXXX XXXXX XXXXX 2000 XXXXX 3329919000-Total, parts and components for ball and 2999 2002 XXXXX XXXXX roller bearings {sum of codes 2911-2959} 2001 XXXXX XXXXX2000 XXXXX XXXXX

## **DEFINITIONS AND SPECIAL INSTRUCTIONS**

# 1. Scope of Survey

This survey covers all companies engaged in the manufacture of complete antifriction bearings and components, including balls and rollers, in the United States. Plain bearings are not collected on this survey.

### 2. Figures to be reported

Companies with more than one establishment manufacturing the products covered by this survey are requested to complete a separate report form for each location. If you have not received a separate form for each of your establishments, please call the contact listed on the report form or write to the U.S. Census Bureau for additional forms.

# a. Quantity and value of shipments

The figures on quantity and value of shipments should include the physical shipments of all products sold, transferred to other establishments within your company, or shipped on consignment, whether for domestic or export sale. The value represents the net sales price, f.o.b. plant, to the customers or branch to which the products are shipped, net of discounts, allowances, freight charges, and returns. Shipments to your own branches should be assigned the same value as comparable sales to unaffiliated customers; i.e., the value includes an appropriate allocation of company overhead and profit. Products bought and resold without further manufacture should not be included in shipments.

# b. Columnar structure of report

When posting your figures to the original report, please be sure to report information in the correct columns. These are:

Column 1 — Quantity of shipments (domestic and export)

Column 2 — Value of shipments (\$1,000) (domestic and export)

Column 3— Quantity produced for all purposes includes total quantity of balls and rollers produced in thousands of units, whether shipped or produced and consumed at the same establishment.

## 3. Definitions

**ANTIFRICTION BEARINGS** — Bearings using rolling elements, i.e., balls or rollers. Plain bearings, i.e., those with no rolling elements, are not to be included.

**BALL BEARINGS**, COMPLETE, UNMOUNTED — Antifriction bearings using balls as rolling elements.

**Annular ball bearings** — Antifriction bearings primarily designed to support load perpendicular to shaft axis. More commonly called "radial" ball bearings.

**Ground or precision ball bearings** — Excludes all unground ball bearings.

**Single-Row Conrad Ball Bearings** — Deep groove ball bearings with only one row of balls and a cage (i.e., retainer, separator). Included are all standard and special types, all inner race configurations (extended, wide, etc.,) and all outer race configurations (spherical O.D., cylindrical O.D., wide, etc.)

**MINIATURE BALL BEARINGS** — Ball bearings with outside diameter below, but not including, 3/8" or 9mm O.D.

ABEC 1 and ABEC 3— The "regular" standards of ground ball bearings precision. (item code 2101)

ABEC 5 and up — The higher, or "precision" standards of ground ball bearings precision. (item code 2102)

Single-row maximum capacity type distinguished from the conrad type by a filling slot in both outer and inner rings which allows the bearings to contain a greater number of larger balls than the corresponding conrad bearings without filling slots. Also known as "max" type or "full complement" or "filling slot" ball bearings. (item code 2114)

Integral shaft and integral spindle ball bearings — Have a solid inner race, i.e., a shaft, which has the ball raceway(s) ground into the shaft surface, thus making the inner race/shaft integral to the bearings. Examples include, but are not restricted to, water pump bearings, some automotive hub units, and computer spindle bearings. (item code 2118)

Double row ball bearings — Unitary bearings with two rows of balls. Includes both angular contact and deep groove types, and both conrad and max types. All ABEC 1 and up

### **DEFINITIONS AND SPECIAL INSTRUCTIONS — Continued**

### 3. Definitions — Continued

of all standard and special configurations are to be included, but self-aligning double row ball bearings should not be included. (item code 2120)

Angular contact ball bearings — Have a single row of balls whose internal clearances and ball race locations are such as to result in a definite contact angle and predetermined relationship of inner to outer ring faces. All standard and special configurations and all ABEC 1 and up precisions are included. (item codes 2121 and 2123)

All other ground or precision bearings (ABEC 1 and up) — This category should include only those ground ball bearings, etc., which cannot be classified above. (item code 2124)

Ground ball bearings of less than ABEC 1 precision — All types of radial (single-row, double-row, angular contact, other) ball bearings which have ground raceways but are less than the ABEC 1 precision grade. (item code 2126)

Unground (less than ABEC 1) — Antifriction ball bearings with unground raceways. All radial types, styles and configurations should be included. (item code 2128)

Thrust ball bearings — Concentric axial loading only, both ground (less than ABEC 1 and up) and unground types, of all configurations. Both single direction thrust and double direction thrust ball bearings are to be included. Do not include angular contact bearings. (item codes 2133 and 2135)

Linear ball bearings — Ball bearings designed for linear relative motion between its raceways in the direction of rolling.

Other ball bearings — Those which do not qualify under any of the previous categories. This category should only include those bearings which cannot be classified above. (item code 2155)

**Tapered roller bearings, including cups and cones, unmounted** — Antifriction bearings using taper-shaped rollers as rolling elements.

Cup and cone assemblies shipped as a set — This is a complete tapered roller bearing, which includes the cup and cone and roller assembly, each of which may be sold separately. (item code 2232)

Cups shipped separately —Tapered bearing outer races. (item code 2233)

Cone assemblies shipped separately— Tapered bearing inner race, with cage and rollers. (item code 2234)

Cylindrical roller bearings — Antifriction bearings using cylindrical shaped rollers as the rolling elements. Axes of rollers are parallel to the bearing axis. Regular (ABEC 1 and 3) and precision (ABEC 5 and up) are reported separately, but within each category all types and configurations should be included; single-row and multi-row, radial and thrust, traction motor, journal, aeroengine, and others, except those classified as needle roller bearings, as defined below. (item codes 2311 and 2312)

Spherical roller bearings — Self-aligning antifriction bearings using convex (spherical, or barrel-shaped or concave hourglass shaped) rollers as the rolling elements. Within each category of single-row and double-row types, all configurations of radial and thrust, and all precisions should be included: geared outer, spherangular, air frame, and all other similar types. (item codes 2324 and 2325)

Needle roller bearings — Antifriction bearings using "needle" rollers as the rolling elements. Needle rollers are cylindrical shaped but are long and slim, with a uniform diameter not exceeding 5mm and having a length of at least three times the diameter. The ends of the rollers may be of several shapes. (item code 2341)

Linear roller bearings — Roller bearings designed for linear relative motion between its raceways in the direction of rolling. (item code 2351)

Other roller bearings, n.e.c. — This category should only include those roller bearings not classified above. (item code 2393)

Mounted bearings (except plain) — Antifriction ball or roller bearings which are encased (mounted) in an enclosure (a mounting, or housing, or housing closure) usually made of iron, steel, or rubber. The enclosure, or housing, may be of a one-piece unit or two-piece (split) construction. Major types included are pillow blocks, flange units, takeup units, rubber tired bearings, and any other types of mounted bearings. Loose bearing inserts sold separately are not to be included here, but should be included in appropriate bearing categories above. (item codes 2417–2455)

Parts and components for ball and roller bearings (except cups and cones) including balls and rollers sold separately — as described in the following:

Balls — Ball bearing type steel balls of all grades

### **DEFINITIONS AND SPECIAL INSTRUCTIONS — Continued**

### 3. Definitions — Continued

Shipments — Should include the physical shipments of all products sold, transferred to other establishments within your company, or shipped on consignment, whether for domestic or export sale.

Production — For all purposes, both for internal production of bearings or other products, and for external shipments, (item code 2911)

Other antifriction ball bearing component and parts, including unassembled ball bearings, cages, races, seals, shields, etc. No bearings are to be placed in this category. (item code 2921)

Rollers — Roller bearing typed steel rollers of all grades

Shipments — Should include the physical shipments of all products sold, transferred to other establishments within your company, or shipped on consignment, whether for domestic or export sale.

*Production* — For all purposes, both for internal production of bearings and other products, and for external shipments. (item code 2931)

Other roller bearing parts and components, (except rollers) Examples include, but are not restricted to seals and shields. Also, no bearings are to be placed in this category. (item codes 2942–2953)

Housings and parts and components for housings — Includes housing closures, collars, spacers, sleeves, adapters, and other miscellaneous items. (item code 2959)

**NOTE**: Bearing types such as rod ends and cam followers/ track rollers should be placed in the appropriate bearing category such as single row deep groove conrad type, spherical roller, cylindrical roller, etc.

# 4. Comparability

If you also report in the Annual Survey of Manufactures (Form MA-10000), the sum of values for item codes shown in column (a) should correspond to the dollar values reported under product class codes indicated in column (b) below:

Current Industrial Reports (Form MA332Q)	Annual Survey of Manufactures
Item codes (a)	Product class codes (b)
2101 through 2155	3329911
2232 through 2234	3329913
2311 through 2393	3329915
2417 through 2455	3329917
2911 through 2959	3329919

# REFERENCE LIST — Continued

		ANTIFRICTION BEARINGS (SHIPMENTS)
Product	Item	
code	code	Item description
		BALL BEARINGS, COMPLETE, UNMOUNTED
		Annular, include self-aligning
		Ground or precision
		Single-row conrad
		Miniature (below 9mm. O.D.)
3329911101	2101	Regular (ABEC 1 and 3)
3329911102	2102	Precision (ABEC 5 and up)
		Other regular (ABEC 1 and 3)
3329911103	2103	9mm. O.D. thru 30mm. O.D.
3329911104	2104	Over 30mm. O.D. thru 52mm. O.D.
3329911105	2105	Over 52mm. O.D. thru 100mm. O.D.
3329911107	2107	Over 100 mm. O. D.
		Other Precision (ABEC 5 and up)
3329911109	2109	9mm. O.D. thru 30mm. O.D.
3329911111	2111	Over 30mm. O.D. thru 52mm. O.D.
3329911112	2112	Over 52mm. O.D. thru 100mm. O.D.
3329911113	2113	Over 100 mm. O. D.
3329911114	2114	Single-row maximum capacity type
3329911118	2118	Integral shaft and integral spindle ball bearings
3329911120	2120	Double-row
		Angular contact
3329911119	2121	Regular
3329911123	2123	Precision
3329911124	2124	All other ground or precision bearings (ABEC 1 and up)
3329911127	2126	Ground bearings of less than ABEC 1 precision
3329911129	2128	Unground (less than ABEC 1)
		Thrust ball bearings
3329911133	2133	Ground
3329911135	2135	Unground
3329911155	2155	Other ball bearings
3329911100	2199	TOTAL, complete, unmounted ball bearings (Sum of item codes 2101–2155)
		TAPERED ROLLER BEARINGS, INCLUDING CUPS AND CONES, UNMOUNTED
3329913132	2232	Cup and cone assemblies shipped as a set
3329913133	2233	Cups shipped separately
3329913134	2234	Cone assemblies shipped separately
3329913100	2299	TOTAL, tapered roller bearings, including cups and cones, unmounted (Sum of item codes 2232–2234)

# **REFERENCE LIST** — Continued

FORM MA332Q		REFERENCE LIST — Continueu
Product code	Item code	Item description
		ROLLER BEARINGS (EXCEPT TAPERED), UNMOUNTED
3329915111 3329915112	2311 2312	Cylindrical roller bearings Regular (ABEC 1 and 3) Precision (ABEC 5 and up)
3329915124 3329915125	2324 2325	Spherical roller bearings, including hourglass and barrel Single-row Double-row
3329915141	2341	Needle roller bearings
3329915193	2393	Other roller bearings, n.e.c.
3329915100	2399	TOTAL, roller bearings, (except tapered), unmounted (Sum of item codes 2311–2393)
		MOUNTED BEARINGS (EXCEPT PLAIN)
3329917117	2417	Ball bearings, unit and/or split mounted
3329917153 3329917155	2453 2455	Roller Unit-mounted Split-mounted
3329917100	2499	TOTAL, mounted bearings (except plain) (Sum of item codes 2417-2455)
		PARTS AND COMPONENTS FOR BALL AND ROLLER BEARINGS (EXCEPT CUPS AND CONES), INCLUDING BALLS AND ROLLERS SOLD SEPARATELY
3329919111	2911	Balls (thousands of units)
3329919121	2921	Other antifriction ball bearing components and parts, including unassembled ball bearings, cages, races, seals, shields, etc. (except balls)
3329919131	2931	Rollers (thousands of units)
3329919135 3329919136 3329919137 3329919149	2942 2944 2946 2953	Other roller bearing parts and components (except rollers) For tapered roller bearings (except cup and cone assemblies) For cylindrical roller bearings For spherical roller bearings For other roller bearings
3329919159	2959	Housings and parts and components for housings, including housing closures, collars, spacers, sleeves, adapters, and other miscellaneous items
3329919100	2999	TOTAL, parts and components for ball and roller bearing (except cups and cones), including balls and rollers sold separately (Sum of item codes 2911–2959)

12/11/02